



Solar Energy Research  
Institute of Singapore

# World's largest Floating Solar Testbed – Overview & Findings

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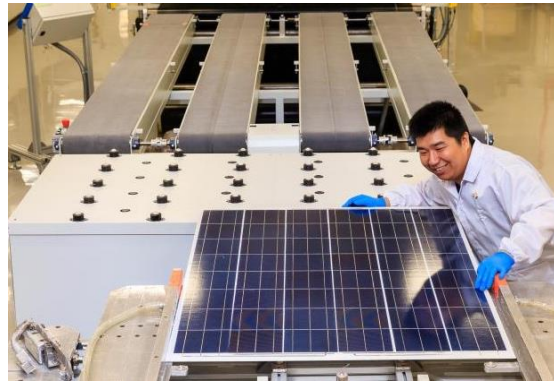
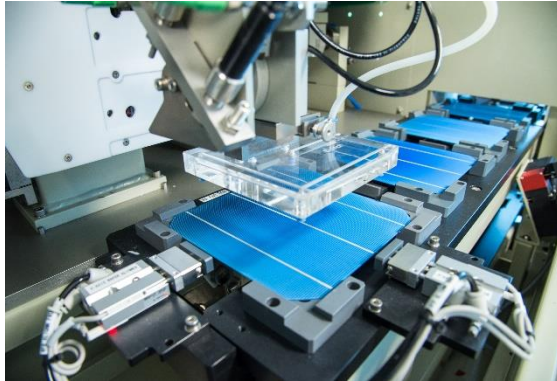
***June 8, 2018, ACEF Deep Dive Workshop on Floating Solar***

## Solar Energy Research Institute of Singapore

- ❑ Founded in 2008; focuses on applied solar energy research
- ❑ Part of the National University of Singapore (NUS)
- ❑ Rapid growth (now > 200 people and > 6000 m<sup>2</sup> of space)
- ❑ State-of-the-art laboratories
- ❑ R&D focus is on solar cells, PV modules and PV systems
- ❑ Specialised in professional services for the PV industry
- ❑ ISO 9001 & ISO 17025\* certified  
(\* PV Module Testing Lab)



# Main R&D areas of SERIS



## Solar cells:

- Silicon wafer solar cells (various cell architectures)
- Tandem solar cells on silicon (e.g. GaAs, perovskites)
- Characterisation & simulation

## PV modules:

- Module development
- Module testing (indoor & outdoor)
- Module certification
- Characterisation and simulation

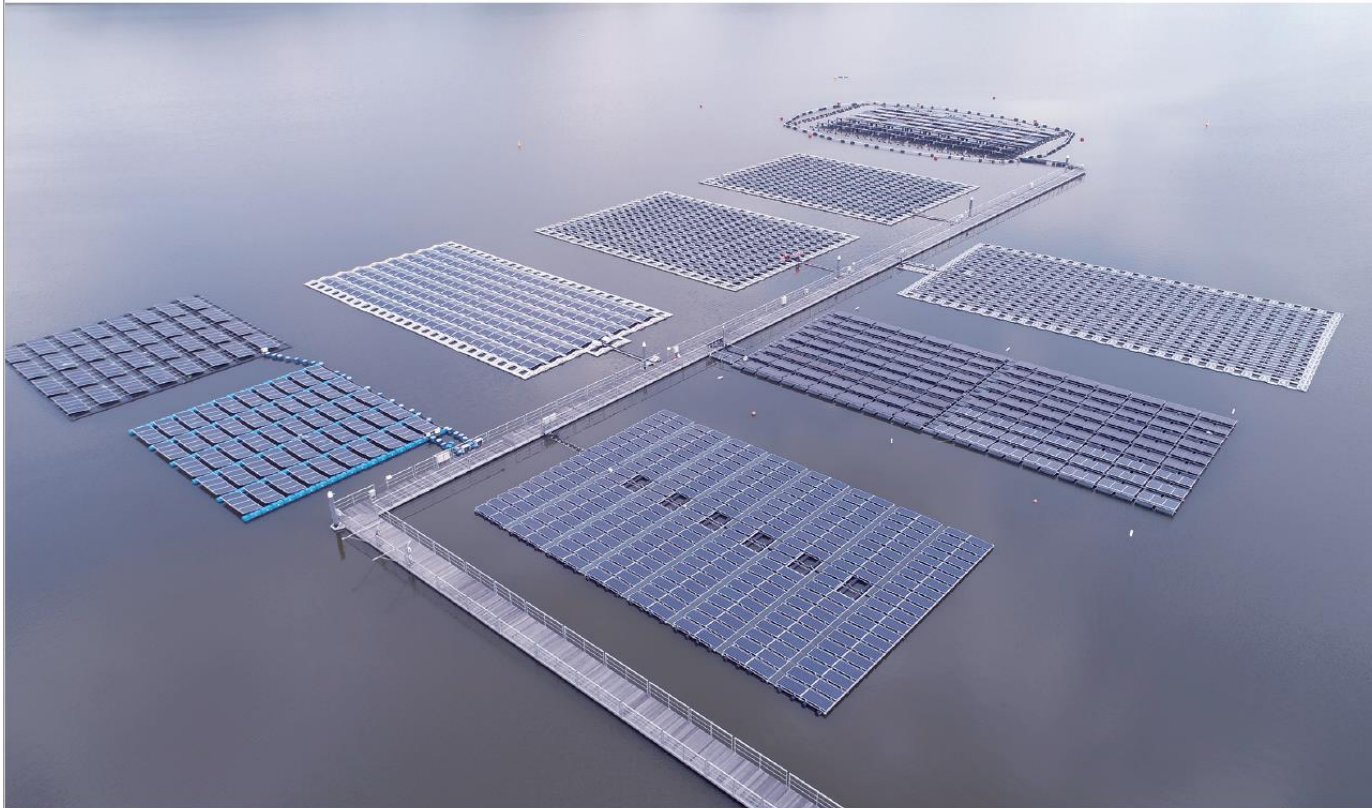
## PV systems:

- System technologies, incl. Floating PV
- PV grid integration
- Solar potential & energy meteorology
- Urban Solar, incl. BIPV
- Quality assurance of PV systems
- Solar thermal systems



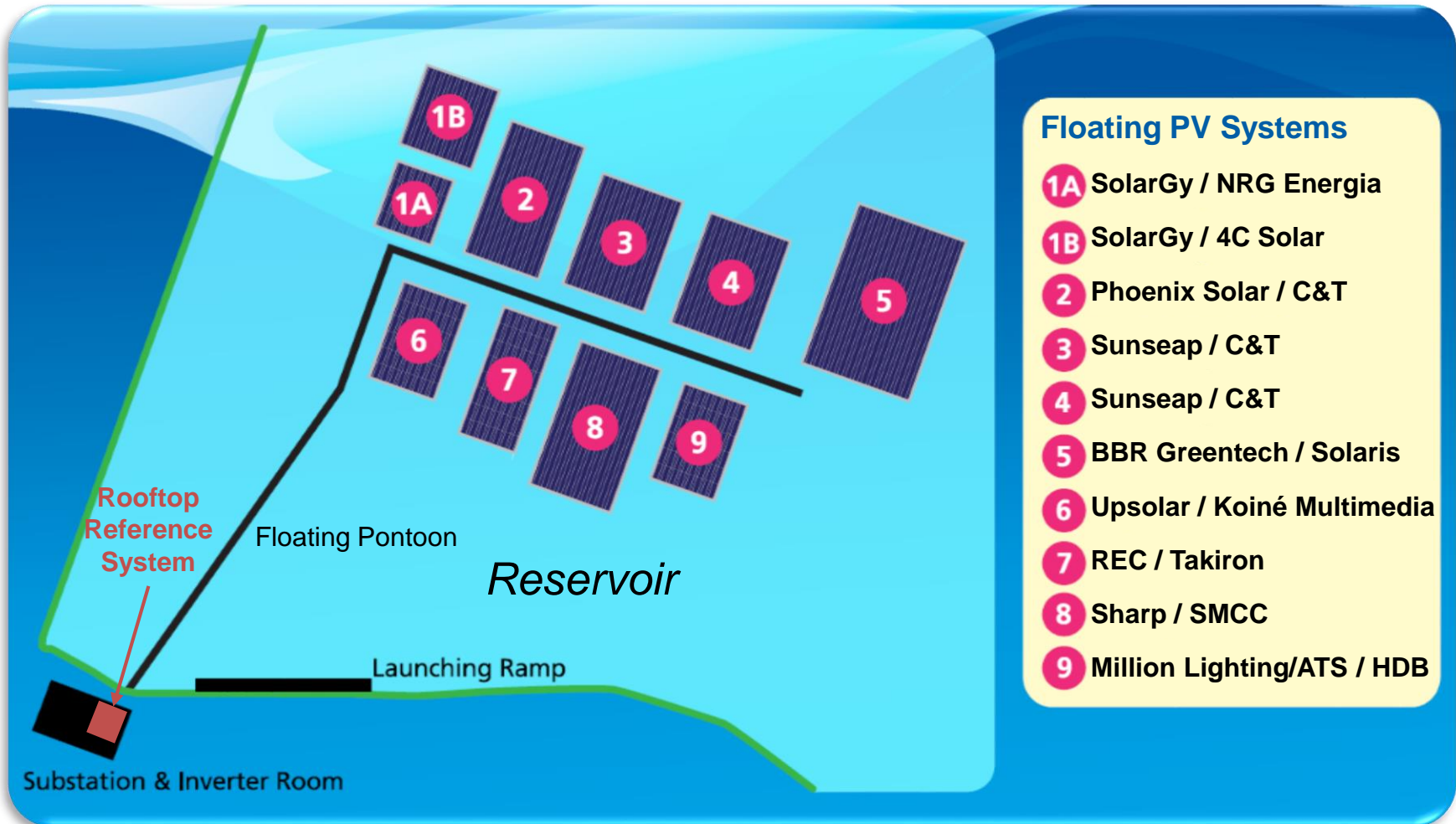
# At the heart of floating solar: Singapore

**Floating PV** | Singapore operates the world's largest testbed for floating PV, comparatively testing and evaluating 10 different floating PV installations from around the world, and held the first floating solar conference globally in October 2017. Writing exclusively for *PV Tech Power*, Thomas Reindl of the Solar Energy Research Institute of Singapore (SERIS) reports on a form of solar power whose huge potential is starting to be realised



# Floating PV Testbed

## ❑ Project Site Plan





# Floating PV Testbed

- ❑ Large scale FPV test-bed
  - Side-by-side comparison of major commercial FPV technologies
  - Detailed monitoring of all FPV systems
    - Energy yield
    - Cooling effect
    - Bi-facial module
    - Active cooling
  - Economics, LCOE
  - Environmental impact
    - Water evap. losses
    - Water quality
    - Biodiversity

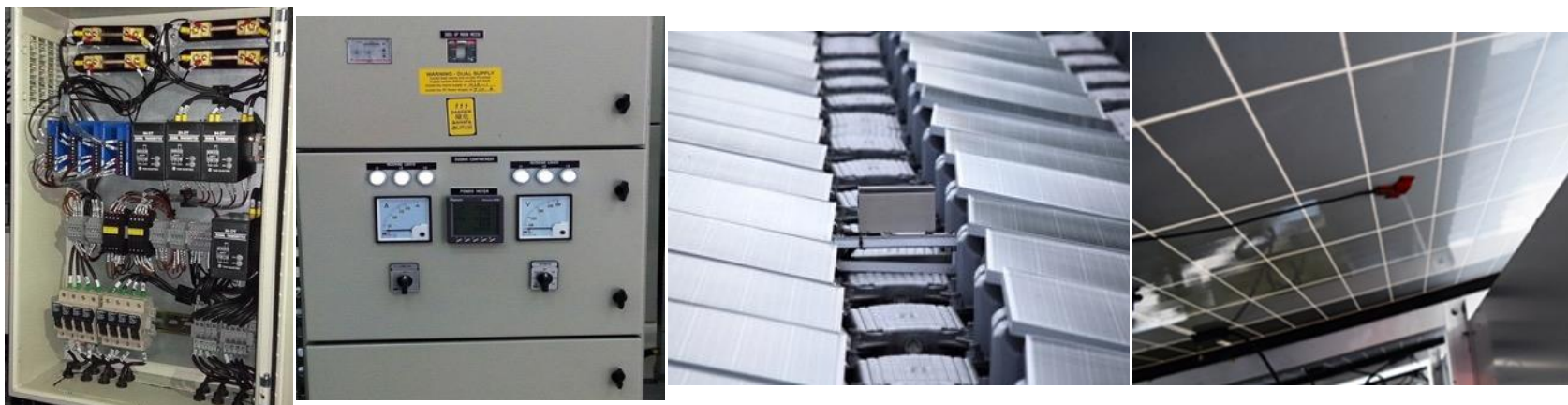


# Floating PV Testbed

- ❑ Comprehensive monitoring infrastructure, with >500 parameters
  - Meteorological station (reservoir & rooftop)



- PV System performance monitoring



DC (PV String)

AC (PV array)

Motion sensor

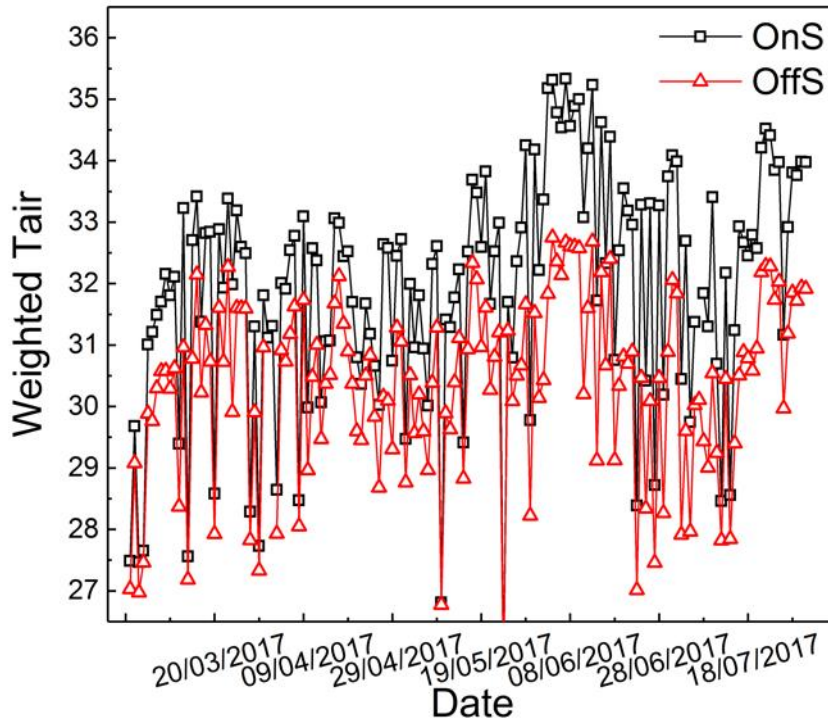
Module Temp.



# Testbed operating conditions (1)

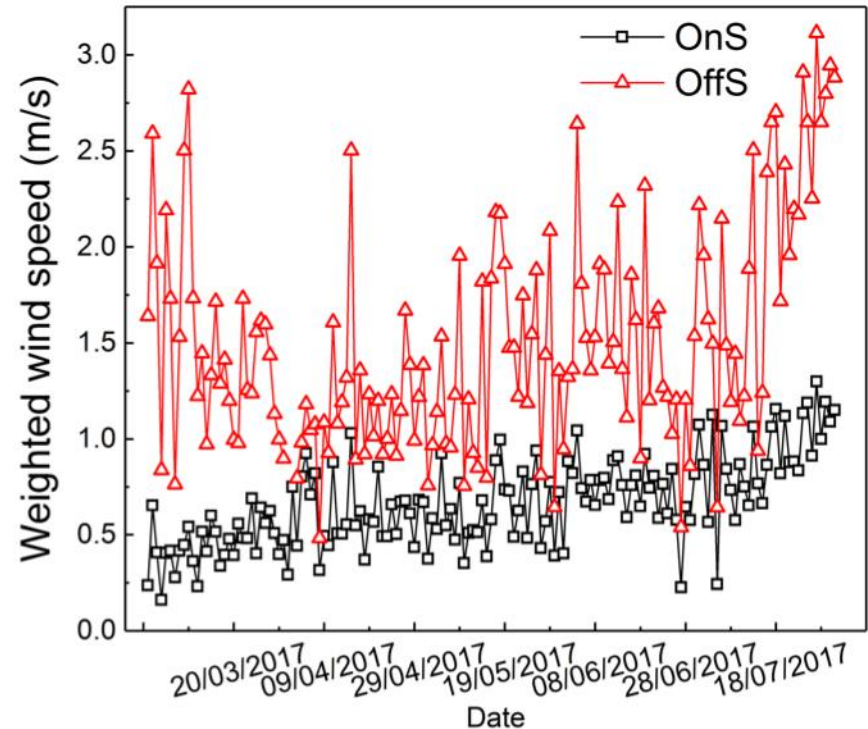
## □ Ambient temperatures

- $T_{\text{ambient}}$  on water (vs. rooftop) is consistently lower



## □ Wind Speed

- Wind speed on water (vs. rooftop) is generally higher

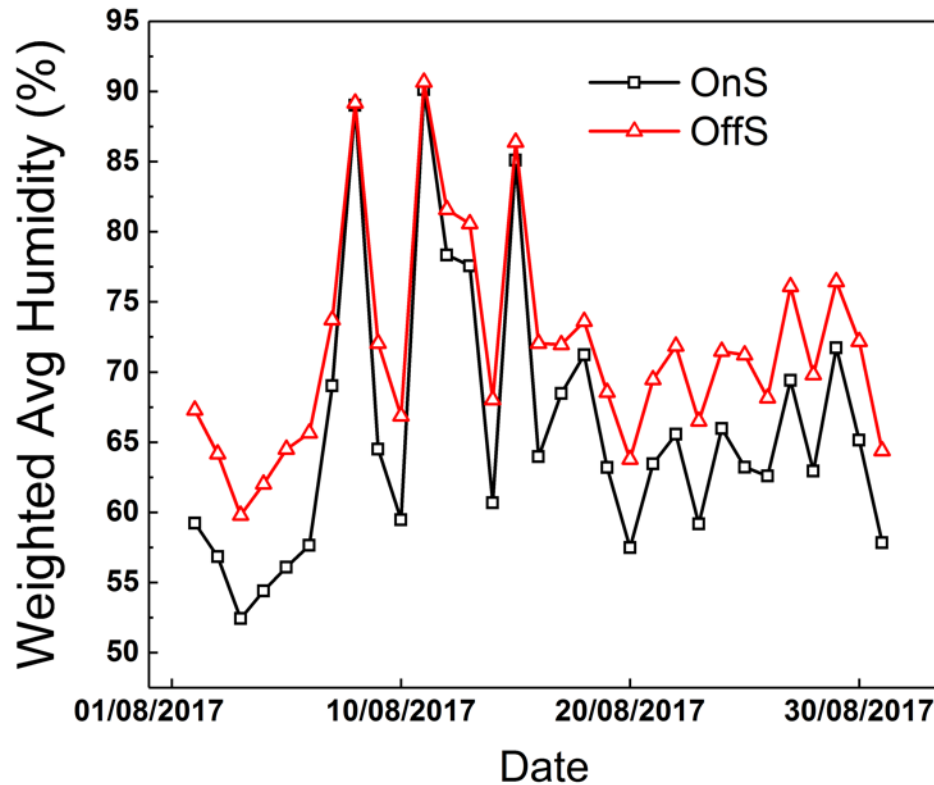




# Testbed operating conditions (2)

## ☐ Humidity

- Humidity on water is generally higher

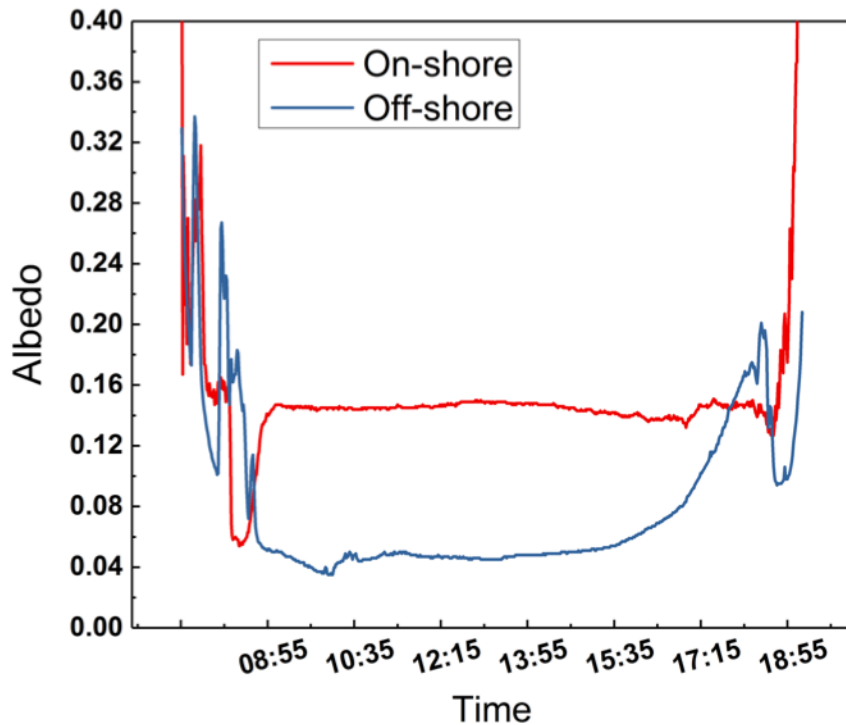


# Testbed operating conditions (3)

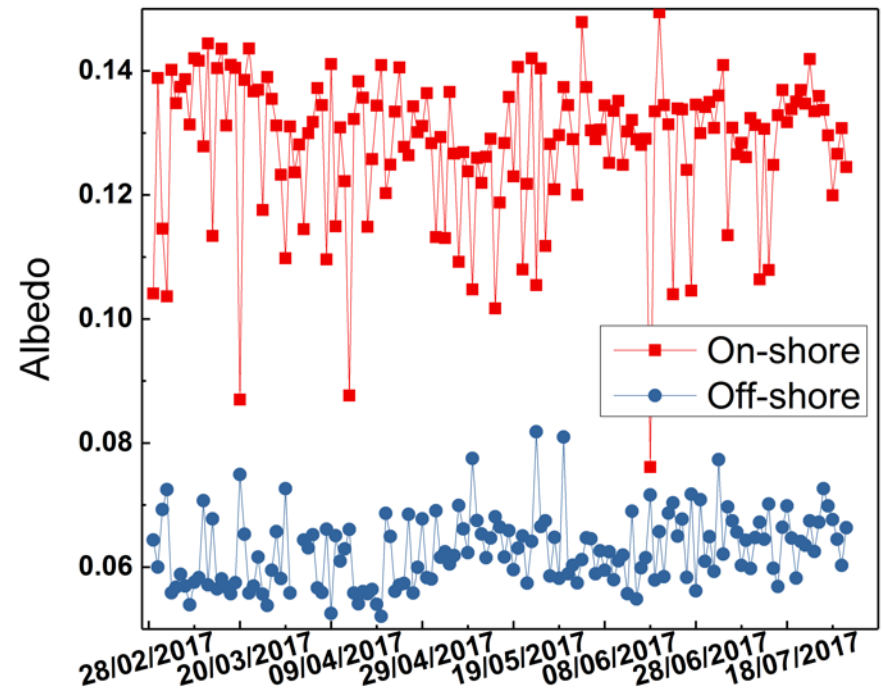
## ☐ Albedo

- Albedo of water surface is rather small, 5~6% measured

Albedo for 15 Mar 2017



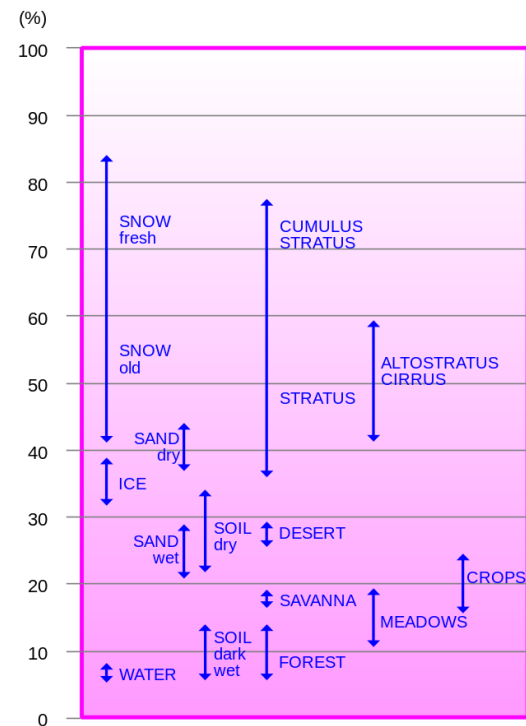
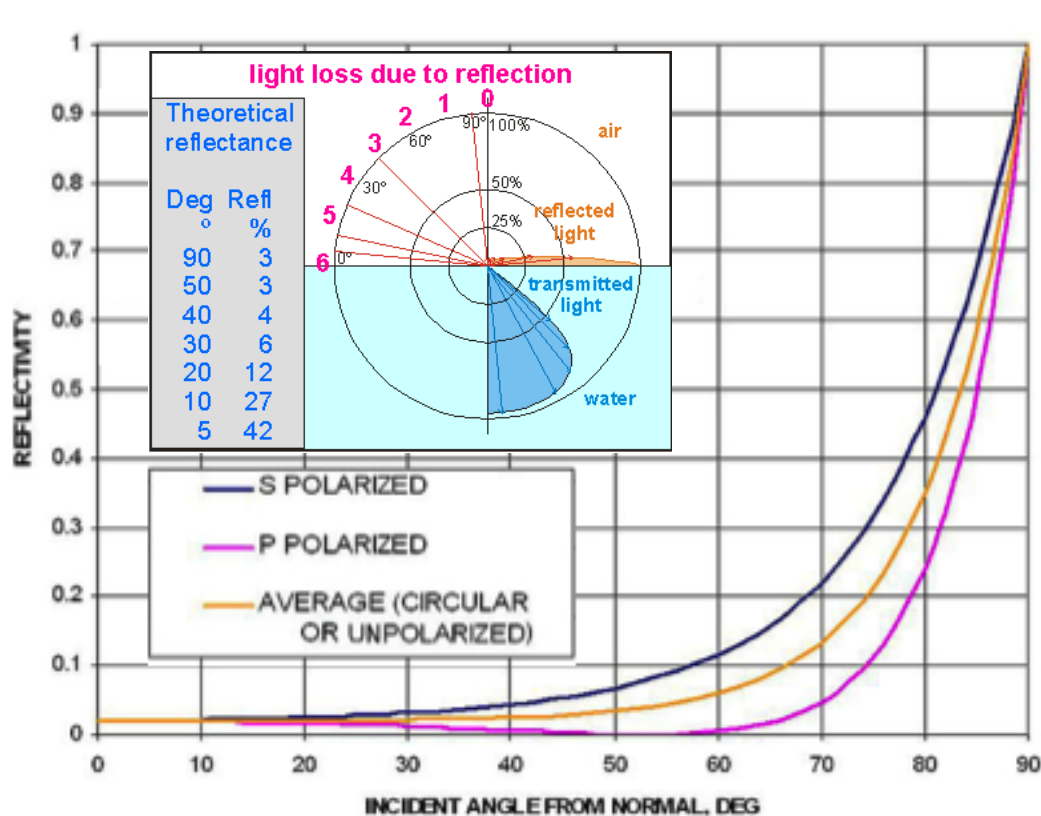
Daily average



# Testbed operating conditions (4)

## ☐ Albedo

- Water surface reflectivity is usually less than 10% at high incident angles (around 3 ~ 6% according to most reported measurements).

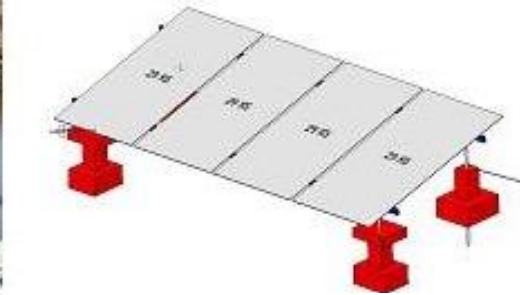


Source: Wikipedia

Reflectivity of smooth water at 20 °C (refractive index=1.333)

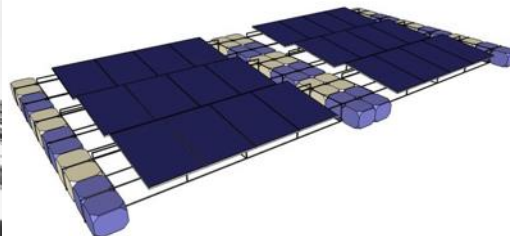


# Cooling effect comparison



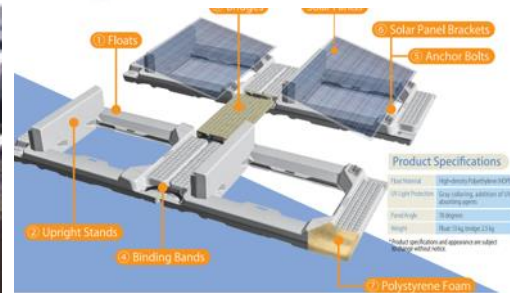
## Free Standing

Minimized Footprint on water  
Very Good convective cooling



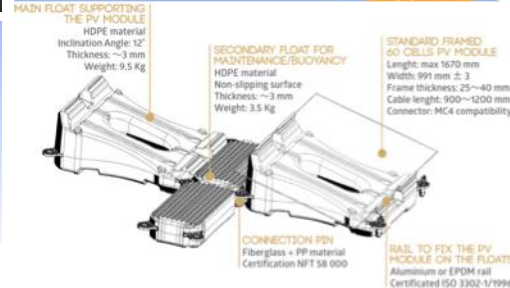
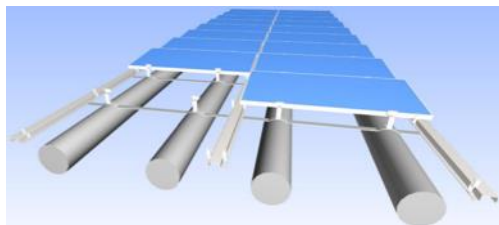
## Small Footprint on water

Good convective cooling



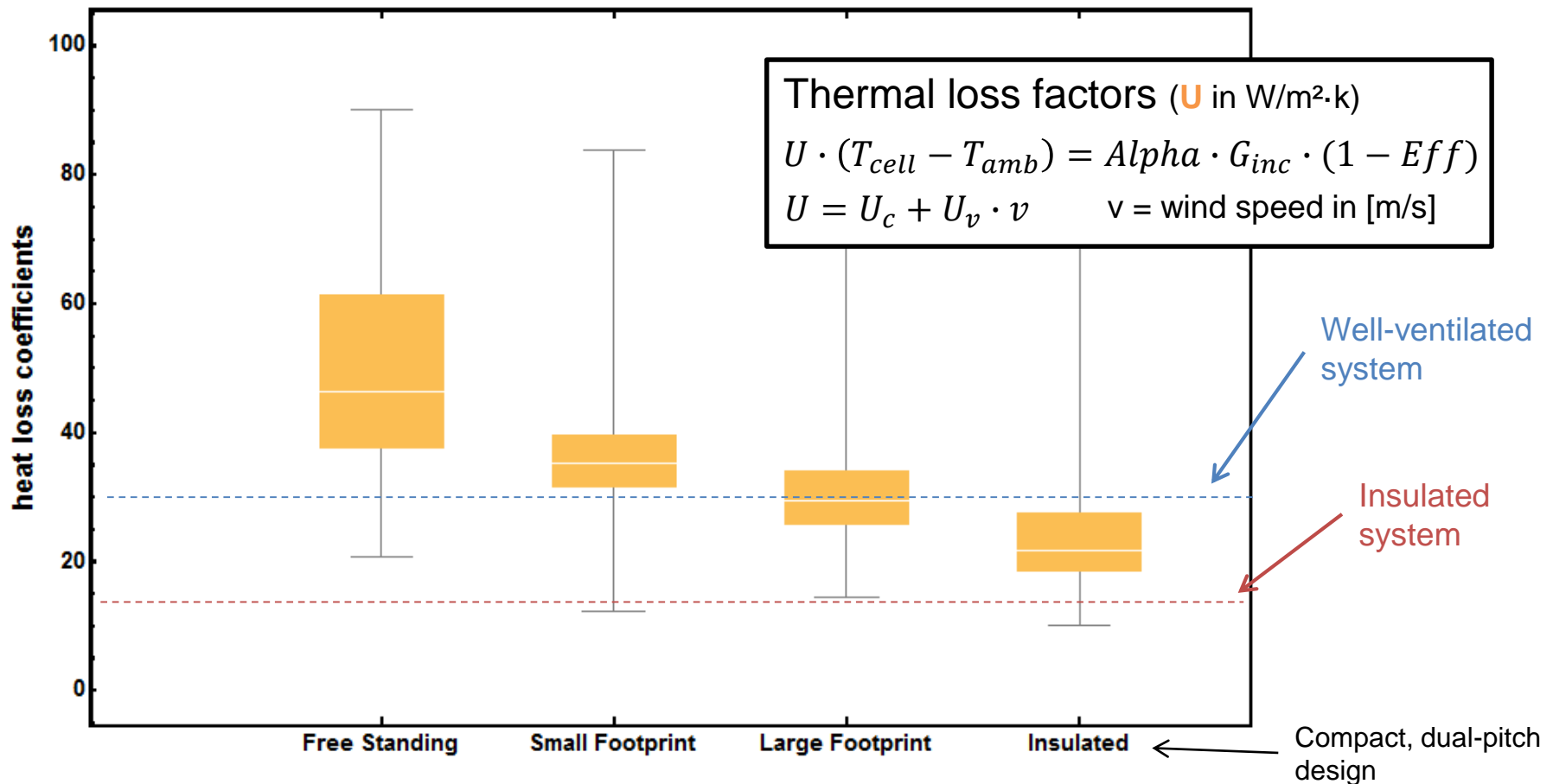
## Large Footprint on water

Water surface partially blocked



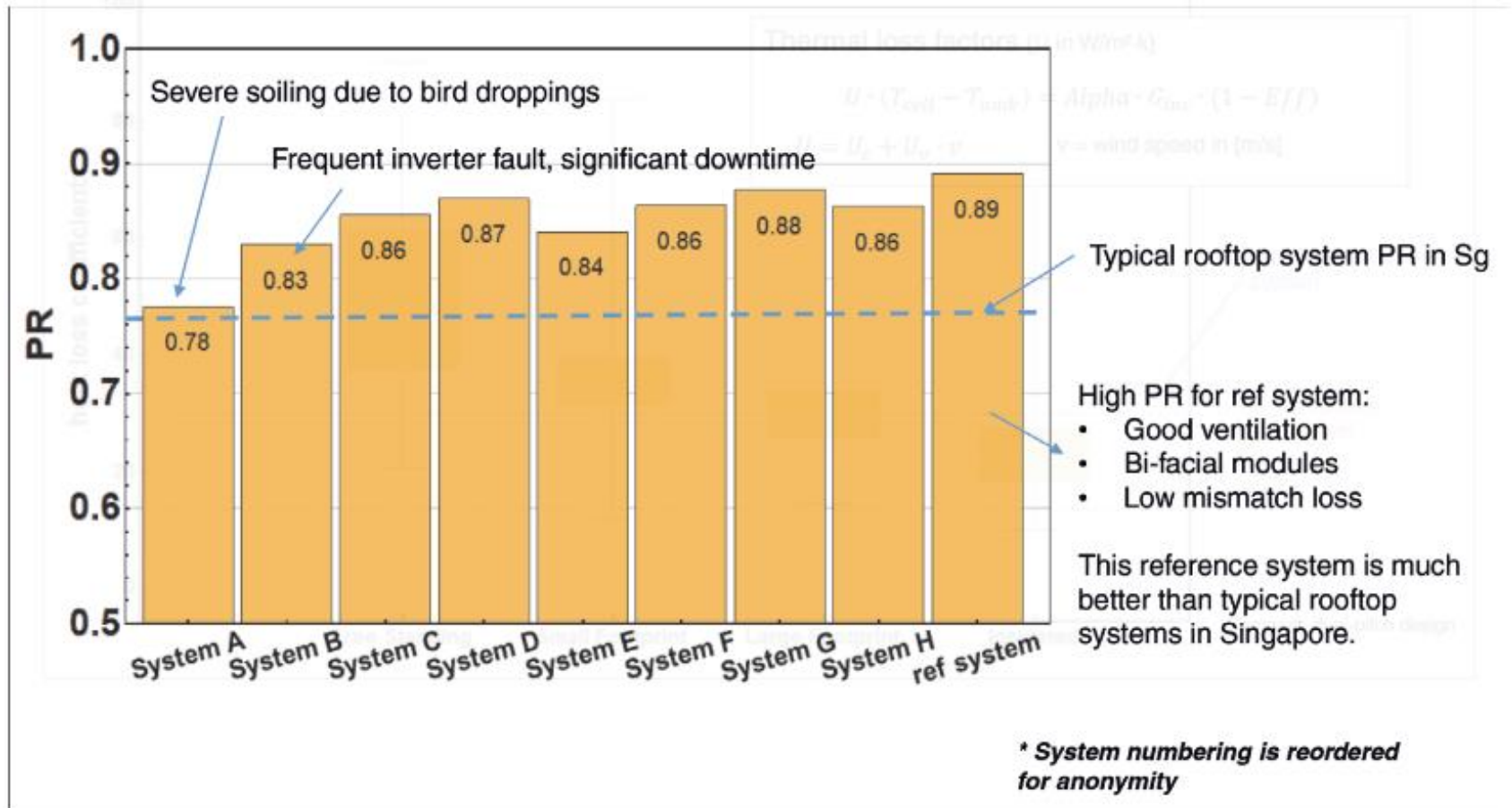
# Module cooling

- ❑ Cooling effect (indicated by heat loss coefficient) is dependent on floating structure.



# Testbed system performance (1)

- FPV system **performance ratio** (from Apr 2017 to Mar 2018)
  - Up to about 10-15% higher than typical rooftop PV systems in Singapore (with PR of 75 ~ 80%)



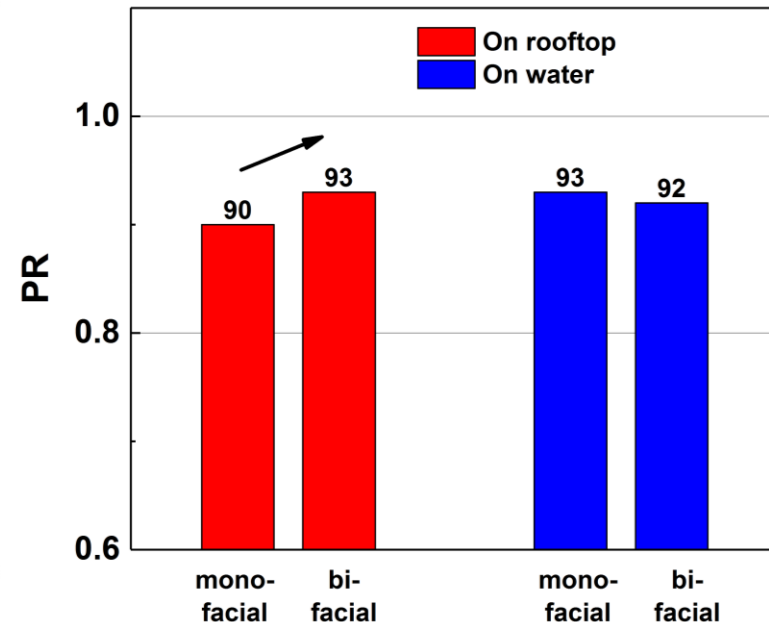
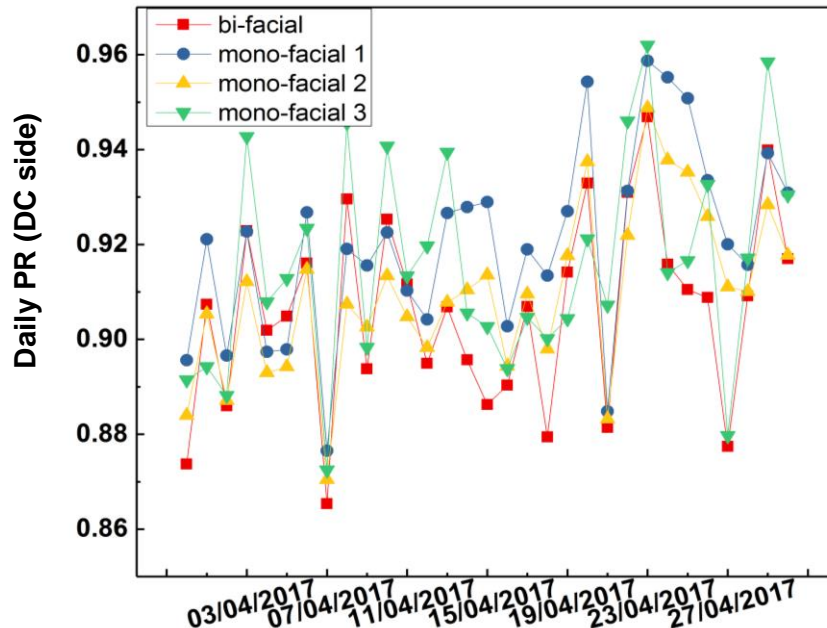


# Testbed system performance (2)

## ❑ Bifacial modules

- On rooftop, bi-facial string outperforms mono-facial strings
- On water, bi-facial string does not seem to outperform mono-facial strings, due to low albedo on water
- However, bi-facial might have benefit in the long term (dual glass, slower moisture ingress)

*Bifacial string vs. mono-facial strings*



# Issues encountered (1)

## Soiling – from bird droppings

- ❑ Bird droppings observed on floating PV modules
  - Partial shading
  - Reduced performance, less energy yield
  - Cell reserve biased, hot spots, => can lead to accelerated module degradation



Singapore floating PV Testbed

## ❑ Solutions

- Part of the O&M routine (i.e. immediate actions / cleaning)
- Barrier methods
- Non-barrier methods
  - Ultrasonic, Sonic Repeller
  - Visual Scare Device



Queen Elizabeth II reservoir, UK

# Issues encountered (2)

## Constant movement of floating platform

### ❑ Mechanical stress

- At the joints of rigid structures
- On equipotential bonding tape/wire
- At the earthing tape connection for grounding



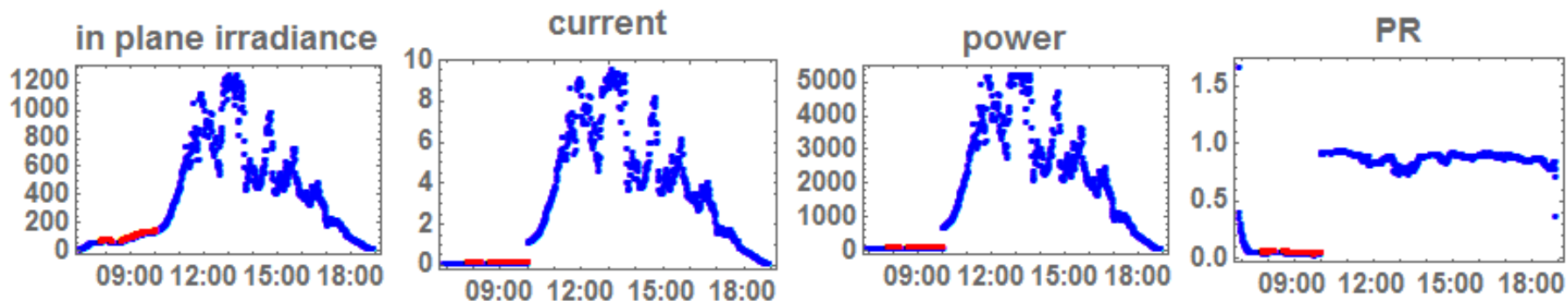


# Issues encountered (3)

## Insulation faults

### ❑ Insulation test failure for inverters

- The insulation resistance ( $R_{iso}$ ) dropped over time for floating PV strings
- Inverters measure  $R_{iso}$ . When  $R_{iso}$  does not meet the preset threshold inverters do not start.
- Common result: inverters start late (till the  $R_{iso}$  limit is passed).



# Other potential issues

Due to proximity to water, high humidity

- ❑ Potential Induced Degradation (PID)
  - Anti-PID modules preferred
- ❑ Corrosions (more aggravated for off-shore environments)
  - Combiner boxes
  - Inverters
  - Metal supporting structures
- ❑ Risk of solar cables submerged in water
  - Electrical safety, earth leakage
  - Performance drop, system downtime
- ❑ Structural
  - Anchoring / mooring needs to be carefully assessed during feasibility study

⇒ ***Highly valuable results from this testbed shall lead to new technical standards for Floating PV (via IEC TC 82)***

THE SECOND

SAVE THE  
DATE!

# INTERNATIONAL FLOATING SOLAR SYMPOSIUM



**31 Oct 2018 – 1 Nov 2018**

Marina Bay Sands Convention Centre, Singapore

**2 Nov 2018**

SERIS (Solar Energy Research Institute of Singapore)  
Workshops, lab tour and visit to the world's largest  
Floating PV testbed



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[www.seris.sg](http://www.seris.sg)

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We are also on:



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